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Tutorial

METAL BUCKLE ADJUSTABLE COLLAR

Adjustable Pet Collar Sewing Guide



Sizes: Small 10–14 in • Medium 14–18 in • Large 18–22 in

This guide will teach you how to sew a strong belt-style adjustable pet collar using a metal buckle, D-ring, keeper loop, and buckle holes with a clear step-by-step method that is practical, neat, and ready to sell.



1

TOOLS, MATERIALS & FINISHED DESIGN

Metal Buckle Adjustable Collar Sewing Guide

YOU'LL NEED



1. 1 in (25 mm) nylon or polypropylene webbing



2. 1 in (25 mm) metal tongue buckle



3. 1 in (25 mm) D-ring



4. 1 in (25 mm) keeper loop



5. Matching thread



6. Hole punch or awl



7. Ruler or tape measure



8. Lighter or heat tool



9. Sewing machine



10. Optional eyelets / grommets set

FINISHED DESIGN



• SELLER TIP •

Use sturdy 1 in webbing and metal hardware for a premium belt-style collar that is practical, durable, and easy to sell.

SIZE CHART & CUT LIST

Standard Selling Sizes for the Collar

Item	Small 10–14 in	Medium 14–18 in	Large 18–22 in
Neck range:	10–14 in	14–18 in	18–22 in
Webbing length:	21 in	25 in	29 in
Fold-back allowance at buckle end:	2.5 in	2.5 in	2.5 in
Hole positions from buckle bar:	10, 11, 12, 13, 14 in	14, 15, 16, 17, 18 in	18, 19, 20, 21, 22 in
Tail past largest hole:	4 in	4 in	4 in

PATTERN PIECE DIAGRAMS

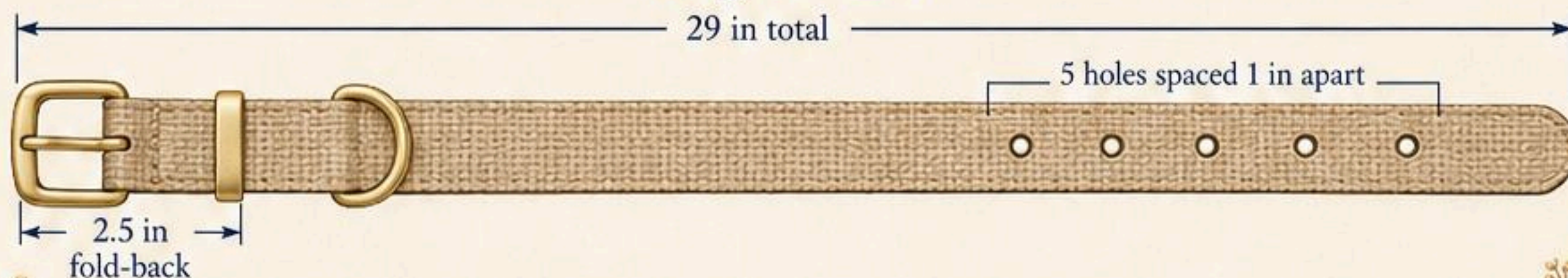
Small 10–14 in



Medium 14–18 in



Large 18–22 in



Finished collar width is 1 in. Use five holes to create a 4-inch adjustable selling range.

CUT & PREP THE WEBBING

Prepare the strap neatly before assembly

1



Cut one webbing strip to the correct length using the size chart on page 3.

2



Lightly heat-seal both cut ends to stop fraying.

3



2.5 in

On one end, mark a 2.5 in fold-back line for the buckle end.

4



Keep the opposite end straight and smooth. This will become the hole end of the collar.

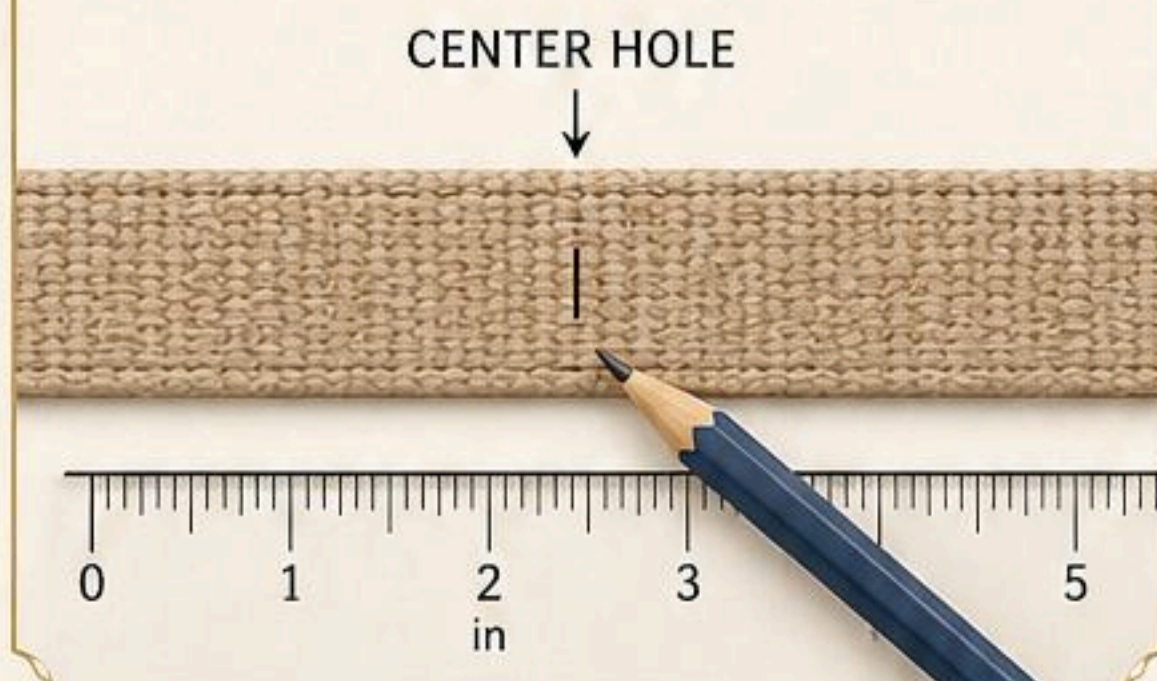


Clean heat-sealed ends and accurate marks make the collar easier to assemble and more professional.

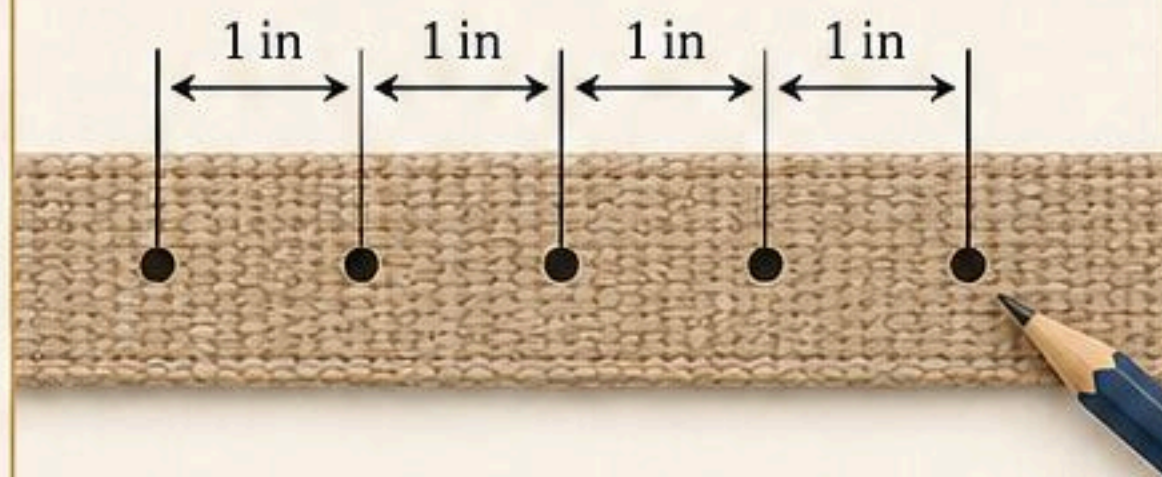
MARK THE TIP & HOLE LAYOUT

Lay out the buckle holes clearly before punching

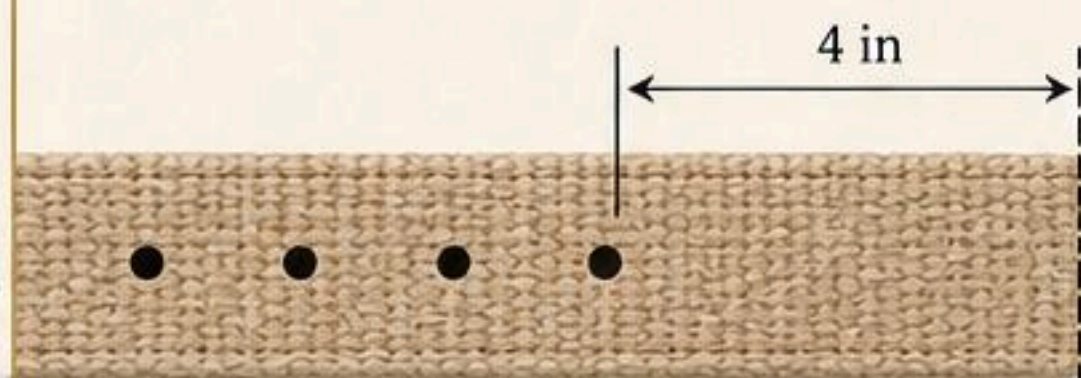
- 1 Use the size chart on page 3 and mark the center hole position for your size.



- 2 Mark two more holes on each side of the center hole so you have 5 holes total, spaced 1 in apart.



- 3 Leave 4 in from the last hole to the end of the strap for the collar tip.



- 4 Shape the end into a neat rounded or pointed tip.



Five evenly spaced holes create a practical adjustable range for selling standard sizes.

ATTACH THE BUCKLE, D-RING & KEEPER

Build the fixed buckle end of the collar

1



Slide the D-ring onto the buckle end of the webbing.

2



Thread that same end through the metal buckle.

3



Slide on the keeper loop so it sits between the buckle and the hole section.

4



Fold the end back at the 2.5 in mark and stitch a strong box-X to secure the buckle end.

FIXED END COMPLETED



The buckle, D-ring, and keeper should all move freely but stay captured on the stitched end.

PUNCH THE HOLES

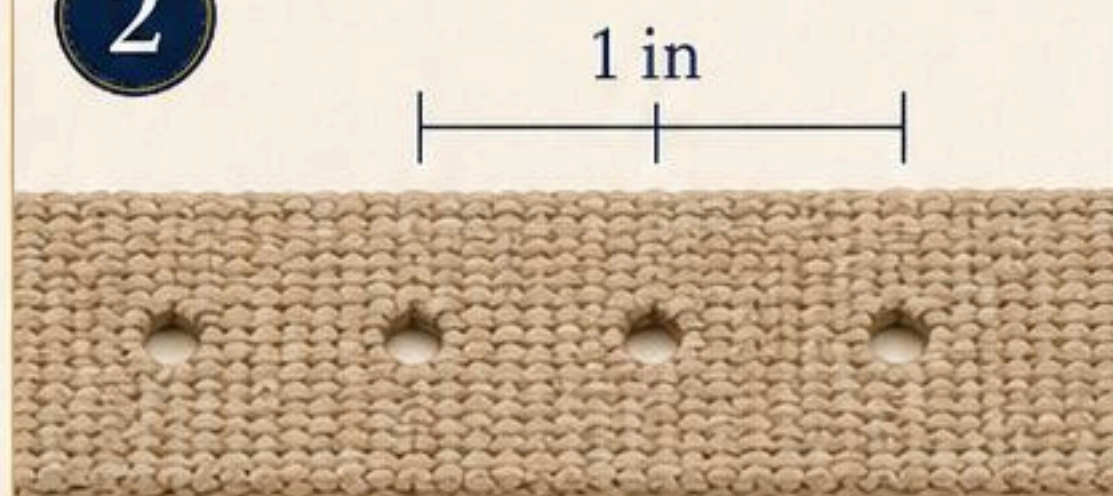
Create clean buckle holes on the adjustable end

1



Use a hole punch or awl to punch the 5 marked holes.

2



Keep the holes evenly spaced at 1 in apart and centered on the strap.

3



If desired, set eyelets or grommets for a more polished finish.

4



Check that the buckle tongue passes easily through the holes.

SELLER TIP

Punch a test hole on scrap webbing first so you can confirm the hole size fits your buckle tongue.

BUCKLE & TEST THE FIT

Check the collar function before final sale

1



Fasten the buckle through the center hole first.

2



Slide the keeper loop over the tail to hold the loose end flat.

3



Test the smallest and largest holes to confirm the full size range.

4



Make sure the D-ring sits beside the buckle and the collar lies flat.

ASSEMBLED COLLAR



The collar should buckle smoothly, hold the tail neatly, and adjust across the full size range.

FINISH THE COLLAR

Do the final cleanup and inspection

1

Trim any loose threads and tidy the stitched buckle end.



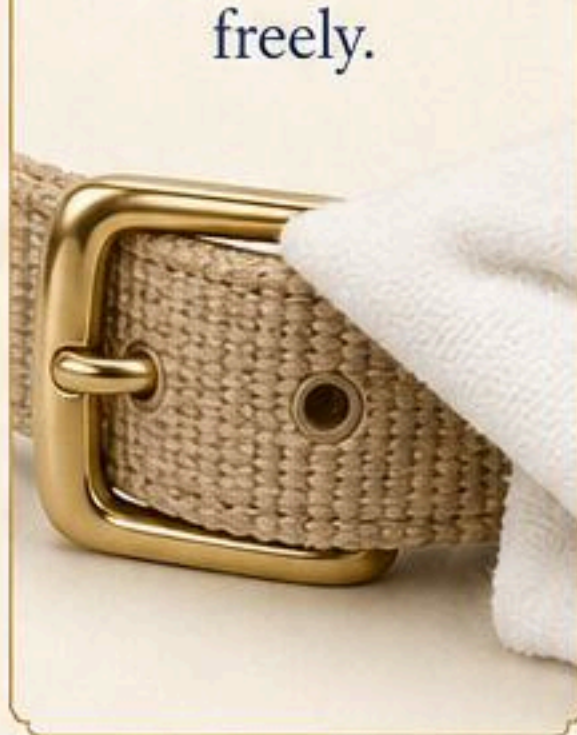
2

Smooth any rough hole edges and make sure the holes are clean.



3

Wipe the hardware clean and check that the buckle tongue moves freely.



4

Inspect the collar from end to end for neat stitching, even holes, and a clean finished shape.



A finished collar should look neat, feel sturdy, and be ready to photograph and sell.

CHECK THE SIZES & QUALITY CHECK



1. Small

Adjusts from
10–14 in inside
circumference.

2. Medium

Adjusts from
14–18 in inside
circumference.

3. Large

Adjusts from
18–22 in inside
circumference.

FINISHED SELLING SIZES

Size	Adjustable Range	Webbing Length	Hole Count
Small	10–14 in	21 in	5
Medium	14–18 in	25 in	5
Large	18–22 in	29 in	5



QUALITY CHECKLIST

- stitches are straight
- buckle is secure
- D-ring is firmly attached
- holes are evenly spaced
- keeper holds the tail
- no fraying visible



CARE INSTRUCTIONS

- spot clean with mild soap and water
- air dry flat
- do not bleach
- check stitching regularly



SELLER NOTE

List the neck size range, collar width, buckle color, and material in your product description so buyers know exactly what they are getting.